What is claimed is:

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1	1	A duct	hoard	material	comprising:
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- 2 a substantially rigid fiber glass board having an interior surface and an exterior surface;
- 3 an exterior facing adhered to the exterior surface; and
- a bonded, non-woven mat facing adhered to the interior surface, the mat having a
- 5 plurality of parallel or substantially parallel fibers oriented in a longitudinal direction of the duct
- 6 board material.
- 1 2. The duct board material of claim 1, wherein the mat facing comprises a plurality of
- 2 parallel or substantially parallel yarns.
- 1 3. The duct board material of claim 2, wherein the plurality of parallel or substantially
- 2 parallel yarns are embedded in the non-woven mat facing.
- 1 4. The duct board material of claim 3, wherein the yarns are embedded in the mat facing
- 2 without slack.
- 1 5. The duct board material of claim 1, wherein the mat facing has a plurality of fibers
- 2 preferentially oriented in the longitudinal direction.
- 1 6. The duct board of claim 5, wherein the mat facing has a ratio of machine direction tensile
- 2 strength to cross direction tensile strength of at least 2:1.
- 1 7. The duct board material of claim 1, wherein the exterior facing is a second bonded, non-
- 2 woven mat facing having a plurality of parallel or substantially parallel fibers oriented in the
- 3 longitudinal direction of the duct board material.
- 1 8. The duct board material of claim 1, wherein the exterior facing comprises a foil-scrim-
- 2 kraft layer.

- 1 9. The duct board material of claim 1, wherein the non-woven mat facing includes
- 2 glass filaments in a resinous binder.
- 1 10. The duct board material of claim 1, wherein:
- 2 the exterior facing comprises a foil-scrim-kraft layer,
- 3 the non-woven mat facing includes glass filaments in a resinous binder, and
- 4 the mat facing has a plurality of parallel or substantially parallel yarns embedded therein
- 5 without slack.
- 1 11. A duct board material, comprising:
- a rigid fiber glass board having an interior surface and an exterior surface;
- an exterior facing adhered to the exterior surface; and
- a bonded, non-woven mat facing adhered to the interior surface, the mat having a
- 5 plurality of parallel fibers oriented in a longitudinal direction of the duct board material.
- 1 12. A duct board material, comprising:
- 2 a substantially rigid fiber glass board having an interior surface and an exterior surface;
- an exterior facing adhered to the exterior surface; and
- 4 a plurality of parallel or substantially parallel fibers oriented in a longitudinal direction of
- 5 the duct board material and adhered to the interior surface.
- 1 13. The duct board material of claim 12, wherein the parallel or substantially parallel fibers
- 2 are adhered to the fiber glass board using an adhesive or resin.
- 1 14. The duct board material of claim 12, wherein the parallel or substantially parallel fibers
- 2 are fiber glass yarns.
- 1 15. The duct board material of claim 12, wherein the exterior facing is a bonded, non-woven
- 2 mat facing having a plurality of parallel or substantially parallel fibers oriented in the
- 3 longitudinal direction of the duct board material.

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The duct board material of claim 12, wherein the exterior facing comprises a foil-scrim-

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2 kraft layer.

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- 1 17. A method for forming a duct board, comprising the steps of:
- 2 (a) forming a substantially rigid fiber glass board having an interior surface and an exterior
- 3 surface;
- 4 (b) adhering an exterior facing to the exterior surface; and
- 5 (c) adhering a bonded, non-woven mat facing to the interior surface, the mat facing having a
- 6 plurality of parallel or substantially parallel fibers oriented in a longitudinal direction of the duct
- 7 board material.
- 1 18. The method of claim 17, wherein the mat facing comprises a plurality of parallel or
- 2 substantially parallel yarns.
- 1 19. The method of claim 18, further comprising forming the non-woven mat facing with the
- 2 plurality of parallel or substantially parallel yarns embedded therein.
- 1 20. The method of claim 19, wherein the step of forming the non-woven mat facing includes
- 2 removing slack from the yarns.
- 1 21. The method of claim 18, wherein the step of forming the non-woven mat facing includes
- 2 feeding the yarns from one of the group consisting of a warp beam and a creel.
- 1 22. The method of claim 17, wherein step (c) is performed before the duct board enters a
- 2 curing oven.
- 1 23. The method of claim 17, wherein step (c) is performed after the duct board exits a curing
- 2 oven.
- 1 24. The method of claim 17, wherein the mat facing has a plurality of fibers predominantly
- 2 oriented in the longitudinal direction.

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- 1 25. The method of claim 17, wherein the exterior facing is a second bonded, non-woven mat
- 2 facing having a plurality of parallel or substantially parallel fibers oriented in the longitudinal
- 3 direction of the board material.
- 1 26. A method for forming a duct board, comprising the steps of:
- 2 (a) forming a substantially rigid fiber glass board having an interior surface and an exterior
- 3 surface;
- 4 (b) adhering an exterior facing to the exterior surface; and
- 5 (c) adhering a plurality of parallel or substantially parallel fibers to the interior surface, the
- 6 plurality of parallel or substantially parallel fibers oriented in a longitudinal direction of the duct
- 7 board material.
- 1 27. The method of claim 26, wherein the parallel or substantially parallel fibers are included
- 2 in a plurality of parallel yarns.
- 1 28. The method of claim 26, wherein step (c) includes removing slack from the yarns.
- 1 29. The method of claim 26, wherein step (c) includes feeding the yarns from one of the
- 2 group consisting of a warp beam and a creel.
- 1 30. The method of claim 26, wherein step (c) is performed before the duct board enters a
- 2 curing oven.
- 1 31. The method of claim 26, wherein step (c) is performed after the duct board exits a curing
- 2 oven.

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